

## **Product Information: Mixing Systems MK and MS**

Mixing systems that are as versatile as your applications – a solution for every job





## **RAMPF** Dosiertechnik GmbH & Co. KG

Römerallee 14 I D - 78658 Zimmern o. R. T +49.741.29 02-0 info@rampf-dosiertechnik.de

## Your advantages

### Flexibility

- Various mixing chamber volumes for optimum adjustment to the material system being processed
- > Wide range of mixer geometries for intense or gentle mixing
- Variable valve positions
  for optimum supply of hardener

### **Easy maintenance**

- > Mixers are easy to disassemble
- > Long-lasting diaphragm seat valves for MS-SC
- > Low-wear carbide axial face seal



# **Mixing Systems MK and MS**

## **Product Details**

The mixing systems in the MK series are highly adaptable to your dispensing operations. As part of a tried-and-tested modular system, they can be adapted for your specific area of activity. RAMPF seat valve technology enables reliable shut-off with the smallest volume displacement.

RAMPF MS-S dispensing systems allow the use of a wide range of standard static mixing systems. All MS-S systems are equipped with an additional support tube as standard. Particularly low-wear disk valves are used to process thermal pastes (MS-SC version).



### **Technical Data**

| Mixing system type | Flow rate range<br>depending upon<br>the material system | <b>Mixing ratio</b><br>depending upon<br>the viscosity ratio | <b>Mixing viscosity</b><br>m Pas | Pot life |
|--------------------|--|--|----------------------------------|----------|
| MK 0108            | 0,01 – 1 g sec <sup>-1</sup>                             | 5:100 - 100:100  | < 50.000                         | > 20 s   |
| MK 0111            | 0,5 – 1,5 g sec <sup>-1</sup>                            | 2:100 - 100:100  | < 100.000                        | > 30 s   |
| MK 0107            | 1 – 10 g sec <sup>-1</sup>                               | 1:100 - 100:100  | < 500.000                        | > 30 s   |
| MK 200             | 5 – 200 g sec <sup>-1</sup>                              | 1:100 - 100:100  | -                                | > 30 s   |
| MS-S               | 0,05 – 10 g sec <sup>-1</sup>                            | 10:100 - 100:100   | -                                | > 5 min  |
| MS-SC              | 0,05 – 5 g sec <sup>-1</sup>                             | 10:100 - 100:100   | <1.000.000                       | > 5 min  |

### **Options** (more upon request)

- > Mixing chamber volumes adapted to application
- > Nozzle size adapted to application
- > Temperature control unit for mixing chamber and shut-off system
- > Shut-off systems
- > Up to 3 components can be mixed simultaneously (using MK mixing systems)

### RAMPF Dosiertechnik GmbH & Co. KG

Römerallee 14 I D - 78658 Zimmern o. R. T +49.741.29 02-0 info@rampf-dosiertechnik.de